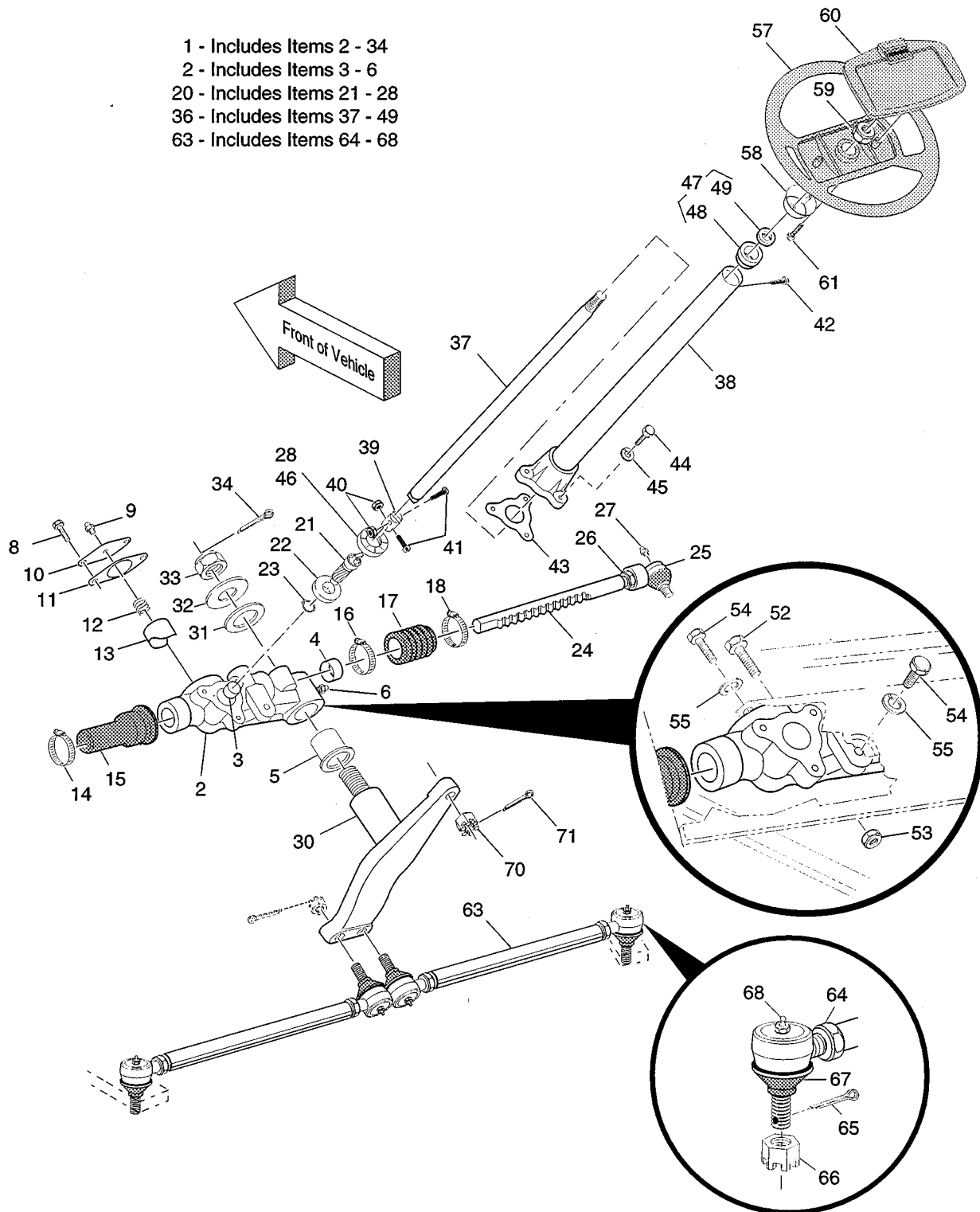


- 1 - Includes Items 2 - 34
- 2 - Includes Items 3 - 6
- 20 - Includes Items 21 - 28
- 36 - Includes Items 37 - 49
- 63 - Includes Items 64 - 68



When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

G** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
1	70314-G02		STEERING BOX ASSEMBLY (COMPLETE) (INCLUDES ITEMS 2 - 34).....	1
2	75364-G01		STEERING HOUSING (INCLUDES ITEMS 3-6).....	1
3	*		SLEEVE BEARING	1
4	*		SLEEVE BEARING	1
5	*		FLANGED BEARING	1
6	10389-G3		GREASE FITTING	1
7				
8	00426-G6		BOLT, 3/8 - 16 X 3/4" LG.	2
9	18456-G1		90° GREASE FITTING	1
10	70177-G01		RACK GUIDE COVER.....	1
11	70225-G01		GASKET	1
12	70178-G01		COMPRESSION SPRING	1
13	70179-G01		RACK GUIDE	1
14	11391-G1		CLAMP	1
15	70041-G01		RACK COVER	1
16	11391-G1		GEAR CLAMP	1
17	70183-G01		BELLOWS	1
18	11391-G5		GEAR CLAMP	1
19				
20	70299-G01		STEERING GEAR KIT (INCLUDES ITEMS 21 - 28).....	1
21	70297-G01		GEAR PINION.....	1
22	15112-G1		BALL BEARING	1
23	70190-G01		EXTERNAL RETAINING RING	1
24	70298-G01		STEERING RACK.....	1
25	70192-G01		RACK BALL END (WITH NUT).....	1
26	00544-G8		NUT, 7/16 - 20	1
27	18456-G1		90° GREASE FITTING	2
28	70466-G01		RETAINER	1
29				
30	70184-G01		IDLER	1

When ordering parts, please specify the model and serial number of the product.

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ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
31	70216-G01						THRUST WASHER, 1 1/2" I.D.	1
32	70195-G01						THRUST WASHER, 7/8".....	1
33	00734-G6						LOCK NUT, 7/8 - 9.....	1
34	00798-G8						COTTER PIN, 5/32" X 1 3/4" LG.....	1
35								
36	70360-G01						STEERING SHAFT/COLUMN KIT (INCLUDES ITEMS 37 -49)	1
37	14322-G3						STEERING SHAFT.....	1
38	70333-G01						STEERING COLUMN	1
39	70226-G01						COUPLING	1
40	00550-G1						LOCK NUT, 1/4 - 20.....	2
41	70227-G01						BOLT, 1/4 - 20 X 7/8" LG.....	2
42	01022-G01						SCREW, #6 - 20 X 5/16" LG.	1
43	70223-G01						STEERING HOUSING GASKET	1
44	00876-G2						BOLT, 3/8 - 16 X 1 1/4" LG.....	3
45	00878-G1						LOCK WASHER, 3/8"	3
46	70466-G01						RETAINER	1
47	17161-G1						BUSHING/SEAL KIT (INCLUDES ITEMS 42, 43)	1
48	*						STEERING COLUMN BUSHING	1
49	*						SHAFT SEAL	1
50								
51								
52	00470-G4						BOLT, 7/16 - 20 X 2 1/2" LG.	1
53	00734-G3						LOCK NUT, 7/16 - 20	1
54	00462-G7						BOLT, 7/16 - 14 X 7/8" LG.	2
55	00566-G2						LOCK WASHER, 7/16".....	2
56								
57	18325-G1						STEERING WHEEL (INCLUDES ITEM 58)	1
58	*						HUB COVER.....	1
59	14390-G2						LOCK NUT, 5/8 - 18	1
60	27102-G01						CLIPBOARD.....	1

When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

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ITEM	PART NO.	1 2 3 4 5	DESCRIPTION	QTY.
61	00999-G01		SCREW, #8 - 18 X 7/8" LG.	2
62				
63	70074-G01		TIE ROD ASSEMBLY (INCLUDES ITEMS 64 - 68).....	2
64	18434-G2		NUT, 9/16 - 18.....	2
65	10387-G2		COTTER PIN, 3/32" X 1" LG.	2
66	50209-G1		SLOTTED NUT, 7/16 - 20.....	2
67	50641-G1		RUBBER BOOT.....	2
68	10389-G3		GREASE FITTING.....	2
69				
70	50209-G1		SLOTTED NUT, 7/16 - 20.....	1
71	10387-G2		COTTER PIN, 3/32" X 1" LG.....	3